Initial Received/Costing Date Location Production/Admin: Initials of receiver (if shipment OK) Level 12 Number Ordered Returned Received Short Description Comments Quantity Part Quantity Quantity Quantity Discrepancies **Work Order** A\N A\N QC6 Inspection Cash Receipt: Shipment Complete: A/N SeY lnvoice: Waybill Attached: Packing Slip: VIII. Release Note Attached: Dart P/O: Receiving Report

Purchase	Order Re	Purchase Order Receipt Listing	J.							Page 1 of 1
February 27,	February 27, 2012 11:44:40 AM) AM	A CONTRACTOR OF THE CONTRACTOR		All amo	unts are calcul	All amounts are calculated in domestic currency.	c currency.		
All Vendors PO ID I All Item ID/GL/WOs Grouped by Vendor ID	<u>~</u>	All Receipt . Employees	Dates All Line Item Types All Currencies	lypes						
Purchase Order ID/ Curr Type	Line Project ID Nbr/ Insp Req	ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Oty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name PO14527		VC-MAR001 Marmon/K M6061T6T0.625W.0 f	Marmon/Keystone Canada Ltd. 625W.0 f	7/21/11	7/21/11	48.0000	\$2.35	0.0000	_0_	\$112.80
CAD	No O	6061-T6 RD Tube .625 x.049W 118390	4	48.0000	DES102		\$112.80	0.0000	0	
A ANTHONY THE PROPERTY OF THE	2.	M304TR0.750W.049 f	149 f	7/21/11	7/21/11	100.0000	\$1.72	0.0000		\$172.00
		304 RD Tube .750 x .049W 118390)x f	100.0000	DESJ02		\$172.00	0.0000	0 2 4	
	3	M304TR0.750W.065 f)65 f	7/21/11	7/21/11	100.0000	\$2.15	0.0000	0	\$215.00
	No	304 RD Tube .750 x .065 W 118390) X. I	100.0000	DESJ02		\$215.00	0.0000	0	
	4	M304TR0.750W.120	120 f	7/21/11	7/21/11	000009	\$3.50	0.0000	0	\$210.00
	No	304 ss round tube .750 x .120w 118390	C	60.0000	DESJ02		\$210.00	0.0000	0	
	5	M316TR1.00W.120	20 f	7/21/11	7/21/11	40.0000	\$4.80	0.0000	0	\$192.00
	No	316 RD tubing 1.00 x .120w 118390	J 00	40.0000	DESJ02		\$192.00	0.0000	0	
							Total (Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:	uantity: O (/M): nantity: Value: tantity:	348.0000 0.0000 0.0000 \$901.80 0.0000



PACKING SLIP

290 Chemin du Tremblay. Boucherville QU CAN J4B 5X9 TEL. 514/527-9153

FAX. 450/641-4357

184

PAGE.:: 1 Order: 1104665 Date..: 07/20/2011

SOLD TO

No. of

Bdls/Pieces

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

	LESPERSON YOUR ORDER NO. Dulude 14527
Ordered Description Numb	
Fax all papers to Linda Lacelle 613-632-1053	
rev:01/11 G	GD .
01	4 48/FT 48/FT
Total	4 48/FT
02 STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.049 HT# YX1101-781 Total	5 100/FT 5 100/FT
03 100 /FT STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .065 A213 STS .750 .065 304L Tariff Number: 7304. Cust. part#:: M304TR0.750W.065 HT#: E100763 Total	5 100/FT . 100/FT
04 60 /FT STAINLESS STEEL SEAMLESS TUBE 304L smls tube 3/4"x.120" SA213aw AP STS .750 .120 F304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.120 HT#: YT1428 HT#: YT3973 Total	1 20/FT 2 40/FT 3 60/FT
STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 1 X .120 SA213 A.W. A&P STS 1.000 .120 F304L Tariff Number: 7304. Cust. part#.: M316TR1.00W.120 HT#: SLA20912043 HT#: YT2532 Total	1 1 20/FT 20/FT 40/FT

i		1	i	
			1	
Customers.:				
1				
3		1. 1.1		

Total Weight....:





http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

USTOMER PO NUMBER	t:	CUSTOMER	PART NUMBER	PRODUCT DESCRIPTION	N:	
0-11349-4	. 1	AT/.625.	049/734	Seamless Tube/Pi	pe .	
AISER ORDER NUMBE	R: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
05589	004	. !	06/05/2010	F00008330	6061	Т6
VEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
86.000 LB	550.000 F	PCS	204863			12.000 FT
HIP TO:				SOLD TO:		
MARMON/KEYST 10700 MARMON BOLINGBROOK,	DR			MARMON/KEYST 10700 MARMON BOLINGBROOK	DR	æ.

Actual Physical Properties

REFERENCE	DASH#	Sample#	UT	3 (KSI)	YTS (KSI)	ELONG*	HARDNESS	CONTIACS	BEND
F00008330	0001	1	:	46.7	43.4	15.3	N/A	N/A	N/A
F00008330	0002	1	• ;	47.2	44.0	17.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	. 63	.30	.22	.05	. 98	.07	.05	.03	-00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007292

Kaiser Order Number: 205589

Line Item: 004

.625.049 D6061 TG



Best in Gass

CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.049"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700/6EN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007292

Kaiser Order Number: 205589

Line Item: 004

Page 2 of 2

With It-

./50-.049-T002200 WNSTIR P\10\5011

. 10 € .

GAOLIN多件

湖州高林不锈剱 卿 ,制造 佰 限公司

产品名称 Product Name: 不锈钢无缝钢管

合同号 Contract No: MN2118

HUZHOU GAOLIN STAINLESS STEEL TUBE MANUFACTURE CO., LTD
质量证明书

Special Eq
QUALITY CERTIFICATE

证明书编号

Special Equipment Manufacture License 证明书编号 Certificate No:QC11-04-121

Add: Zhej		ķ	Ì	. ;		œ	A								٦		<u></u>		ì	T	**	_	<u></u>		···		·-	٦	펄
Huan	" 特學"		- 1	多		8#		提布取决		LICELS		日本路柱	*		- 5	1 . 1	#	量量			\dashv	_	# **				Heat	**	货单位 Custon
Add: Huanglong Industri Zhejiang Province, China	5人并2500万年7月1日 1997年 1997	Lib Haggard	MULTIUMO VARALIAN	Results			irement	大阪	**************************************	1.8		T T	3					KG			•		187-1011XA			·. •.	Heat No.	李	Customer:
strial Zone, S hina	公司地址:浙江省湖州双林镇黄龙工业区	大事学 Salintian	TONTTI CAN	· · · · · · · · · · · · · · · · · · ·	10000000000000000000000000000000000000	305/300	min	>170		Mpa	Strenght	Yield	超服强度	机极性能 Mechanical Property			105	支数 PC	Amount	数量	·	•	A110404-17		₹	Treatment	Heat	护批号	可货单位 Customer: MARMON/KEYSTONE CANADA INC.
Add: Huanglong Industrial Zone, Shuanglin Town, Huzhou City, Zhejiang Province, China		Made would be standard on the same of the state of the s				600/595	eŭ n	≥485		Мра	Strength	Tensile	抗拉强度	nical Property			2100	长度 FEET			A262-E	NACE MR0175 ASTM	ASTM A269/A213 ASME			Specification	Product	产品标准	E CANADA INC.
ou City,	,	lished of Outsi				56. 5/57. 0	min	≥35		*	Rate	Elongation	延伸率			合格OK		Test	Surface & Size	表面及尺寸		304L				Grade	整中		
		de Surface				61. 5/60. 5		<80				HRB	:			合格OK		Test	Eddy Current	涡流探伤			3/4"*0.049"*20"		DXSXL		Size	₽₹	
判定员 Judger: 王宝云		BY TEL: 0572-3623588	IF THERE IS	5. 费公司对质量证明书如有罗以建筑电社	WE HAVE OBTAINED PED97/23/BC	4. 本公司已通过LR劳氏公司PED97/23/EC认证。	3. 本质保书格式符合EN10204:2004-3. 1要求。	FAX WRITTEN REQUEST TO OUR COMPANY AND	THE CERTIFI	2. 除工厂许可	COMPLY WITH THE REQUIREMENT OF ORDER AND MATERIAL SPECIFICATION.	WITH THE RE	THIS IS TO	1. 以上证明材		_		Test	Ultrasonic	超声波探伤		结果Results	•	Requirement	规范要求	元素%			
王全方	质检部	2-3623588	ANY DOUBT	≹证明书如有	TAINED PEDS	1LR劳氏公司	式符合EN1020	REQUEST TO	CATE SHALL	外(许可获得	THE REQUI	QUIREMENT	CERTIFY TH	以上证明材料检测结果符合ASNE标准合同规范,同时符合挪威船级社DNV规则。		中路OK		Corresion Test	Intergranular	晶间腐蚀			0.019	max	≪0.035	С			
		R FAR: 0572-3626	ABOUT THE	一大人主义)7/23/BC	PED97/23/	04:2004-3.	O OUR COMP	NOT BE RE	那式: 格子	REMENT OF	OF ASME CO	AT THIS PR	符合ASME标		¥ 			nular	強			0.77	max	≤2.00 ≤)55 			
	OC DEFARTMENT	72-3626679.	CERT IFIC	OE OE	中国被沙		1要求。	₽	PRODUCED	书面请求传	ORDER AND	DE SECTIO	ODUCTION	(准合同规系		合格OK		Pressure Test	Hydrostatic	水压试验			0.032 0	DEX.	<0.045 <	P			
	3	9	ATE, WELCO	2-3623588	# 2008 CERTIFICATE BY LR.	IS09001: 2008质量体系认证。	THE CEN	GET REFAX) OF THE WORKS.	EXCEPT IN	真至我公	MATERIA	N II, PAR	IS MANUFA	6,同时符	L								0.002	max	≤0.030 ≤	s	Chemical	争	
HA2	1	يميان	70 G	FAX: 06	TIFICATE	2008质量	RTIFICATE	OF THE	THE WR	司,得到	SPECIF:	T A, DAT	ACTURED,	合挪威船:	-	合格OK	;	Test	Flaring F	#	_		0.35	max	≤1.00 8.	Si	Composition	成货	开具]
发reporter			VING YOUR I	72-3626679,	BY LR.	本系认证。	IS ACCORD	WORKS.	TTEN APPRO	回传即可), 设	CATION.	RULES FOR	AMPLED, TES	级社DNV规则		合格OK		Test	Flattening	田			8. 10		8.00~12.00	Ni	tion	a p	到期 Date of
签发reporter: 的连始			IF THERE IS ANY DOUBT ABOUT THE CERTIFICATE, WELCOME TO GIVING YOUR PRECIOUS OPINION TO OUR COMPANY	572-3623588 FAX: 0572-3626679, 欢迎提出宝贵意见。			THE CERTIFICATE IS ACCORDING TO EN10204:2004 3.		THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN THE WRITTEN APPROVAL (WAY OF GETTING APPROVAL)	除工厂许可外(许可获得形式: 将书面请求传真至我公司, 得到回传即可),该证明不得翻印.		WITH THE REQUIREMENT OF ASHE CODE SECTION II, PART A, DAY RULES FOR CLASSIFICATION AND THE RESULTS	THIS IS TO CERTIFY THAT THIS PRODUCTION IS MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN COMPLIANCE	•		_		u r llasc		· 相面积			18. 25		18.00~20.00	유			开具日期 Date of issue: 2011-04-23
			10 OL NO	鬼	اعالی		1:2004 3	i L	V SMILL			HI GNA	TEO IN		L			_				_	-	$oldsymbol{\downarrow}$	_	⊒:			04-23
			UR COMPANI	.)				ではいい	PPROVAL:	:		E RESULTS	COMPLIANC			,	• !	Test	Grain Size	晶粒度	-	ļ. 	-	-	<u></u>	₩. 186			
			_		1	· · ·	: Ç	. t.(1			<u> </u>	(T)						õ		L	L		Ŀ		بَــا	止]

Q.C. Reviewed 0-10-11 KA

STS-

1004626 MN\00T

MILL INSPECTION CERTIFICATE



CHANGSHU WALSIN SPECIALTY STEEL CO., LTD. EN 10204 3.1

CUSTOMER:	MARMON/KEYSTONE CANADA INC 2011/4/4	EYSTONE	CANAD	A INC.		CONDITIO	IO: TION:COL	E100763 D FINISHE	D. ANNEALE	HEAT NO.: E100763 CONDITION.COLD FINISHED. ANNEALED, PICKLED, PLAIN END	Y.AIN END						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING	VLESS STEEL.	SEAMLESS	TUBING			CEKTIF	CEKTIFICATE NO GRADE:	TP 304L	201104000024013	4013							
								CHEMIC	AL COMPOS	CHEMICAL COMPOSITION- (WT%)							State of the state
ELEMENTS	J	Š	Mn	Ь	S	Ñ	Ü	Mo	Z	i.T	Cb+Ta	CO	7	۸	В		
SPECIFICATION Min	_					8.000	18.000										
יון ייבון וכעווסין	max 0.035		2.000	0.045	0.030	12.000	20.000										
RESULTS (LAD)LE)			1.900	0.029	0.003	8.800	18.190										
RESULTS(PRODUCT	CT) 0.021	0.301	1.870	0.028	0.002	8.570	18.380										
ATTENDED TO THE CONTRACT OF TH						THE TAXABLE PROPERTY.			The second secon				100		A the second sec		A COLUMN AND A SECURITY AND A SECURITY AND A SECURITY ASSESSMENT AND A SECURITY ASSESSMENT ASSESSME
SIZE(mm)	CASE	PIECES	SS	WEIGHT	TS	0.2%	AS SA	EL (St)mm)	HARDNESS	HARDNESS FLATTENING PLARING	FLARING		<u> </u>	Lot No.	Aric	FDDY	CURRENT ULTRASONIC
OD(") ×WT(")	NO.		L	T (kg)	g) MPa	Σ	MPa	· %	HRB	IESI	ES	ESI	SIZE		lES!	TEST	1531
0.750*0.065	23-8#	148	2960	4	H	680/645 330/295		59.5/57.5	78/79	G005	G005	G00D	<u> </u>	201010-BA-011	/	COOD	Q005
			-	\dashv													
			_														
		- 1		-			_		:			•					
		-	-	-	-	1											
			-	-	-												
				_	_									i			
TOTAL:		148	2960	90 658	8												
REMARK	0.10			;	I.WE		RTIFY TH	AT THE M.	ATERIAL DE	SCRIBED HER	EIN BEEN	MADE IN	ACCORD.	ANCE WITH THE	CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND	CONTRAC	T, AND
AS FER AS LM AZIS-10. ASMIS SAZIS-10/AS LM AZOY-10 NACYE MR 01-75	5-10,ASME 5/	V213-10/V	97 M V56	<u>-</u>		CONFORM 10 1H	e specifi	THE SPECIFICATION ABOVE	BOVE								
PO#MN7061						Crarran	11.00	1,14,4,014	יויטן יעסטמטי	reduction of				100	Mar di document		
LENGTH: 20FT					=======================================	CERIIFIC	TE SHALL	NOI BE	SERRODUCE	D EXCEPT IN	-ULL WITE		E WRIITE	2.1 HE CENTERALESHALL NOT BE KEPRODOCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.	THE COMPANY.		
IC TEST PER ASTM A262, PRACTICE E	A262. PRA	CTICE E															
MATERIAL FREE FROM MERCURY CONTAMINATION	ROM MERCU	IRY CONT	"AMINA"	NOL										1			
NO REPAIR BY WELDING	LDING												A6 30 A A				
MADE IN CHINA	HRB MAX 80		O:HISTIO denot	SHED			1			!			につこ	ことにこっまい	Ą		
-											QUALIT	OUALITY MANAGER	GER				
APPRESS: 54# DENMIN BOAD HAIVITTIMM CHANGGUII CETY HANGGII BBOVUNGE CUINA 21 EELO	MIN ROAD	TAIVITTO	Mini City	t MCSCIII I	VAIL VIII	Wood Goo.	All Course		12 /01 1244								

Q.C. Reviewed

6/3/2011

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-5256827 WLCS-QP-T24-06

· .120- -F304L * YT1428 * 100066/ * BN6856 * 11/8/2010



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000; PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2010/9/14

-													
	ASSURANCE DEPARTMENT	SSURANCE D		MANAGER OF QUALITY	NAGEŔ-	MA			/3.1	MILL TEST CERTIFICALE TO EN 10204/3.1 INVOICE NO: YK-10-09-20	MILL TEST CERTIFICATE INVOICE NO: YK-10-09-20	CE NO: Y	MVOI
JAAL	197 03 2010 197	• • •		Daywaxoo		ئىسى ؛ ئ			ion Noi	FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA	FREE FROM MERCURY CONT. COUNTRY OF ORIGIN: CHINA	FROM M	COUN
QC REVIEWED	QC REV	T D	E CO.,LT	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD	TAL PAI	IAI CRYS	SHANGE		X 1.5m/m	SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED	AIT TREAT	TION HE	NO W
THE WRITTEN APPROVAL OF THE COMPANY.	XCEPT IN FU	NY.	COMPA	THE WRITTEN APPROVAL OF THE COMPANY	PROVA	TTEN AF	THE WR)03	IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E	CE 10 NA TM A262 F	MPLIAN T TO AS	IC TES
			RACT	THE PURCHASE ORDER OR CONTRACT	ORDER	CHASE	THE PUR	269-07	R ASTM /	WALL THICKNESS TOLERANCE AS PER ASTM A269-07	ESS TOLE	THICKN	WALL
1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF	RIBED HEREI	ERIAL DESCI	E MATE	THAT TH RESULTS	ERTIFY E TEST	REBY CI	1.WE HE TESTED			REMARKS: AS PER ASTM A213/ASME SA213-07	A213/ASM	RKS: RASTM	REMARKS AS PER AS
			and the same of th		-				Puller land of the Puller land o		-		A A A A A A A A A A A A A A A A A A A
OK (DRILLED HOLE)	75	OK		OK	61.5	675	315	185	25	P10-6-162	20	0.120	0.750
TEST TO E426 (100%)	ARB	TEST		TEST	(%) ≥35	(Mpa) ≥515	(Mpa) ≽205	(kg)	Pieces	Bundle No.	Length (feet)	W.T (inch)	O.D (inch)
EDDY	HARDNESS	FI ATTENING	-	FI ARING	EL	TS	0.2%YS	Weight			ns	Dimensions	
				J ₂	ERTIES	L PROP	PHYSICAL PROPERTIES	+ +1					
		18.16	8.08	0.37	0	0.003	0.038		0.85	0.027	DLE)	RESULTS (LADLE)	RESU
	0	18.0~20.0	8.0~12.0	< 0.75		< 0.030	≤ 0.040		€2.00	€ 0.035	Z	SPECIFICATION	SPECI
		Çţ	Z.	Si		S	P	,	Mn	Ċ		ENTS	ELEMENTS
										WT%)	CHEMICAL CONTENTS (WT%)	ICAL CO	CHEM
). :YT1428	NO. :YT	HEAT NO		N END.	ED/PLAI	D/PICKI	N TREATE	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END	OLD FINIS	ITION: C	CONL
304/TP304L	GRADE :ASTM A213/ASME SA213-07 TP304/TP304L	M A213/ASM	DE :AST	GRAI			G	TUBING	SEAMLESS	STEEL	COMMODITY: STAINLESS	MODITY:	COM
	-В	NO.:2010-05-013-B		ORDER					į		6	P.O.NO.: BN6856	P.O.N
	·13-B-10	CERTIFICATE NO. :2010-5-13-B-10	TFICATE	CERI				INC.	CANADA	CUSTOMER:MARMON/KEYSTONE (ARMON/k	OMER:M	CUST
010/9/14	DAIE OF 1380E. 2010/9/14	DAIE	JJ0/A)	AC0021	70v.	EICAID	ISO5001:2000;FED WAREITALCENTE (No.:QAC0021038/A)	D IVIAUCI	.2,000	10060cr			

304L * YT39/3 * 100066/ * BN/230 * 3/14/2011



SHANGHAI CRYSTAL PALACE-PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/2/1

0.750 SPECIFICATION ELEMENTS P.O.NO.: BN7230 RESULTS (LADLE) CHEMICAL CONTENTS (WT%) COMMODITY: STAINLESS STEEL CUSTOMER: MARMON/KEYSTONE CANADA MILL TEST CERTIFICATE TO EN 10204/3.1 NO WELD REPAIR WAS PERFORMED SOLUTION HEAT TREATMENT:1050°C X 1.5m/min REMARKS: (inch) CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END. COUNTRY OF ORIGIN: CHINA FREE FROM MERCURY CONTAMINATION IC TEST TO ASTM A262 PRACTICE E IN COMPLIANCE TO NACE MR0175-2003 WALL THICKNESS TOLERANCE AS PER ASTM A269-08 AS PER ASTM A213-09b/ASME SA213-07 INVOICE NO: YK-11-02-04 O.D Dimensions 0.120(inch) W.T Length (feet) 20 P10-12-267 Bundle No. € 0.035 0.026 \mathbf{C} SEAMLESS Pieces 25 ≤ 2.00 0.71 Mn NC TUBING Weight (kg) 185 < 0.040 0.039PHYSICAL PROPERTIES SHANGHAI CRYSTAL PALACE PIPE CO.,LTD THE PURCHASE ORDER OR CONTRACT THE WRITTEN APPROVAL OF THE COMPANY. 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT 1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF 0.2%YS (Mpa) ≥205 365 (Mpa) ≥515 ≤0.030 0.004680 T S S MANAGER OF QUALITY ASSURANCE DEPARTMENT 59.5 % % % E € 0.75 0.41 S **FLARING** TEST HEAT NO. :YT3973 GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L ORDER NO.:2010-11-009-B CERTIFICATE NO. :2010-11-9-B-8 8 $8.0 \sim 12.0$ 8.08 Z **FLATTENING** TEST 0% 18.0~20.0 18.39 \mathcal{C} **HARDNESS QC REVIEWED** HRB MAR 10 2011 ≪80 75 TEST TO E426 (DRILLED HOLE CURRENT (100%) EDDY 0K

..000- .120- -F304L * SLA20912043 * 1000667 * BN6680 * 8/



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/6/24

	ASSURANCE DEPARTMENT	SURANCE	•	MANAGER OF QUALITY	NAGER	MAI			73.1	MILL TEST CERTIFICATE TO EN 10204/3.1	MILL TEST CERTIFICATE INVOICE NO: YK-10-06-62	TEST CER	INVO
m		Ç.			K :			:	ION	FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA	FREE FROM MERCURY CONT	FROM ME	EREE COUN
AUG 11 2010	AUG .	; O	CO.,LTI	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD	TAL PAI	IAI CRYS	SHANGE	Ħ.	X 1.5m/m	SOLUTION HEAT TREATMENT:1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED	T TREATN	TION HEA	NO W
LL, WITHOUT	REPRODUCED, EXCEPT IN FULL, WITHOUT DMPANY.	ODUCED, I	E REPROD	2.THE CERTIFICATE SHALL NOT BE THE WRITTEN APPROVAL OF THE CO	TE SHA	ERTIFICA	2.THE CI THE WR		03	IN COMPLIANCE TO NACE MR0175-2003	IN COMPLIANCE TO NACE MR0175- IC TEST TO ASTM A262 PRACTICE E	MPLIANC ST TO AST	IC TES
IN HAS BEEN IE TERMS OF	I.WE HEREBY CERITFY THAIT THE MATERIAL DESCRIBED HEREIN HAS DEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT	KIAL DESC	ARE IN	1.WE HEREBY CERTIFY THAT THE MATERIAL AND THE TEST RESULTS ARE THE PURCHASE ORDER OR CONTRACT	E TEST DRDER (REBY CI AND TH CHASE (THE PUR	269-07	R ASTM A	REMARKS: AS PER ASTM A213/ASME SA213-07 THICKNESS TOI FRANCE AS PER ASTM A269-07	REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS	R ASTM A	REMARKS AS PER AS
אן וואם סרדאו													
-													
OK (DRILLED HOLE)	74	OK.		OK	56.5	690	270	155	15	10-1-125	20	0.120	1.000
(100%)		TEST		TEST	≥35	>515	(1 v1pa) ≥205	(kg)	Pieces	Bundle No.	Length (feet)	W.T (inch)	. O.D (inch)
CURRENT	HARDNESS	FLATTENING		FLARING	EL EL	TS	0.2%YS	Weight	!			Dimensions	
					ERTIES	L PROPI	PHYSICAL PROPERTIES	70					
		18.14	8.07	33	0.33	0.002	0.031		1.26	0.022	LE)	RESULTS (LADLE)	RESU
	0.0	18.0~20.0	8.0~12.0	< 0.75 8		≤ 0.030	< 0.040		€2.00	< 0.035		SPECIFICATION	SPECI
		Çr	Z.	Si	(0	S	P		Mn	С		ENTS	ELEMENTS
										/T%)	CHEMICAL CONTENTS (WT%)	IICAL CON	CHEM
		HEAT NO. :SLA20912043	NO. :SL/	HEAT 1		N END.	ED / PLAI	D / PICKL	V TREATE	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END	LD FINISH	ITION: CC	COND
1P304/1P304L	ASTM A213-07/ASME SA213-07 I	A213-07/AS	E:ASTM	GRADE			دي	TUBING	SEAMLESS	STEEL	COMMODITY: STAINLESS	MODITY: S	COMN
		NO. :2010-03-005-B	1	ORDER								P.O.NO.:BN6680	P.O.NC
	-5-B-4	CERTIFICATE NO. :2010-3-5-B-4	FICATE	CERTÎ				INC	CANADA		CUSTOMER:MARMON/KEYSTONE	OMER:MA	CUST

304L * YT2532 * 1000667 * MN/166 * 3



SHANGHAICRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/1/31

CUST	OMER: N	TARMON	CUSTOMER: MARMON/KEYSTONE	CANADA	INC				CERTII	CERTIFICATE NO. :2010-10-10-A-7	10-10-10-4-7	
P.O.NC	P.O.NO.:MN7166	9,6							ORDEI	ORDER NO.:2010-10-010-A	0-010-A	
COMIN	COMMODITY: STAINLESS	STAINL	STEEL	SEAMLESS	S TUBING	G			GRADI	3 : ASTM A213-	96/ASME SA213	GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L
GOOND.	FFION: C	OLD FIN	FOONDITION: COTD FINISH / SOLUTION-TREATER-/ PICKLED / PLAIN END	N-TREAT!	3D/PICK	ED/PLA	N END.	:	···	HEAT-NO-YT2532		ANTENNA TENNESTE STANDARD OF THE STANDARD OF T
CHEM	CHEMICAL CONTENTS (WT%)	NTENT	S (WT%)	Based and the second of the se	Call Transport State Control of the			Parties and the second				
ELEMENTS	ENTS		D	Mn	T.	Ь	S		Si	Έ	ن	
SPECI	SPECIFICATION	7	< 0.035	< 2.00		< 0.040	< 0.030		< 0.75 8.	8.0~12.0 18.	18.0~20.0	
RESUI	RESULTS (LADLE)	JLE)	0.019	0.72		0.039	0.003	0	0.42	8.09	18.15	
•						PHYSICAL PROPERTIES	L PROP	ERTIES				
,	Dimensions	SI			Weight	0.2%YS	TS	EL	EI A DING	CININE ATTENING	HA	S EDDY
O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	(kg)	(Mpa) ≥205	(Mpa) >515	(%) >35	TEST	TEST	HRB ≤80	TEST TO E426 (100%)
1.000	0.120	20	Z10-11-158	25	259	240	625	68.5	OK	OK	73	OK (DRILLED HOLE)
			. '									•
REMARKS:	RKS:	1012 001	REMARKS:	r		I.WE HE	REBY C	ERTIFY '	THAT THE	MATERIAL D	ESCRIBED HEI	I.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN
WALL	THICKN	ESS TOL	WALL THICKNESS TOLERANCE AS PER ASTM A269-08	r Rastma	269-08	THE PUR	CHASE (E LEST)RDER (THE PURCHASE ORDER OR CONTRACT	KE IN COMP	THE PURCHASE ORDER OR CONTRACT	THE LEKMS OF
OS ZI	MPLIANC	E TO NA	IN COMPLIANCE TO NACE MR0175-2003	03		2.THE CE	RTIFICA	TE SHAL	LL NOT BE	REPRODUCEI), EXCEPT IN F	2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT
SOI 17	T TO AST	FM A262 VT TRF <i>A</i>	IC TEST TO ASTM A262 PRACTICE E SOLLITION HEAT TREATMENT : 1050°C X 1 5m/min	X 1 5m/m		THE WRI	TTEN AF	PROVAL	THE WRITTEN APPROVAL OF THE COMPANY	OMPANY.		
NO WE	LD REP	AIR WAS	NO WELD REPAIR WAS PERFORMED		•	SHANGH	AI CRYS	TAL PAL	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD	O.,LTD		
FREE	FREE FROM MERCURY CONT	ERCURY JRIGIN:	FREE FROM MERCURY CONTAMINATION	NOI	O.C. Re	Reviewed	£	, ,		•		
MILL T	EST CER	TIFICAT	MILL TEST CERTIFICATE TO EN 10204/3.1	3.1	1803	133/11	\	(, , , , , , , , , , , , , , , , , , ,	 Se Ottal it:	A COLID A NI	MANIACED OF OUTALITY ASSITIBANICE DEDABLACHT	Ŀ
INVOK	INVOICE NO: YK-11-01-79	K-11-01-	79	!			MW	MAUER	Jr QUALLI	Y ASSUKAIN	E DEPAKTME	



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14527

Purchase Order Date 7/19/2011 PO Print Date 7/19/2011

Page Number 1 of 2

Order From:

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

 $\mathsf{C}\mathsf{A}$

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

VC-MAR001

CANADA



Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
M6	061T6T0.625W.049 . 01Y	6061-T6 RD Tube .625 x.049W	7/21/2011 Yes	48.00 f	TST ground	\$2.3500	\$112.80
·		Special Inst:	TUBING PER	061-T6 OR 6061-T6: OR AMS 4080 OR AI R QQ-A-225/8			
M3	04TR0.750W.049 <i>G</i> /	304 RD Tube .750 x .049W	7/21/2011 Yes	V _{100.00}	TST ground	\$1.7200	\$172.00
		Special Inst:	ROUND TUBI	ISI 304/316 SS SEA NG A213 OR ASME SA		·	
3 M3	04TR0.750W.065	304 RD Tube .750 x .065W	7/21/2011 Yes	/ 100.00 f	TST ground 5 1 1 2 1 2 1 2 1	\$2.1500	\$215.00

No substitution or deviation without consent.

Certificate of Conformity or Material

Change Nbr:

Change Date: 7/19/2011

Certification required when applicable



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

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Page Number 2 of 2

Order From:

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoic

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Special Inst.

MATERIAL: AISI 304/316 SS SEAMLESS

ROUND TUBING

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269

VC-MAR001

M304TR0.750W.120

M316TR1.00W.120

304 ss round tube .750 x .120w

316 RD tubing 1.00 x

.120w

7/21/2011

60.00 TST ground

\$3.5000

\$210.00

Yes

f 3 % 24

Special Inst.

MATERIAL: AISI 304/316 SS SEAMLESS

ROUND TUBING

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269 7/21/2011

40.00 TST ground

\$4.8000

\$192.00

Yes

2 70 20

Special Inst

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269

PO Total:

\$901.80

MATERIAL GERTIFICATION

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: - 7/19/2011